

Technical Bulletin
No: 204 – Servo Board Upgrade Kit Instructions

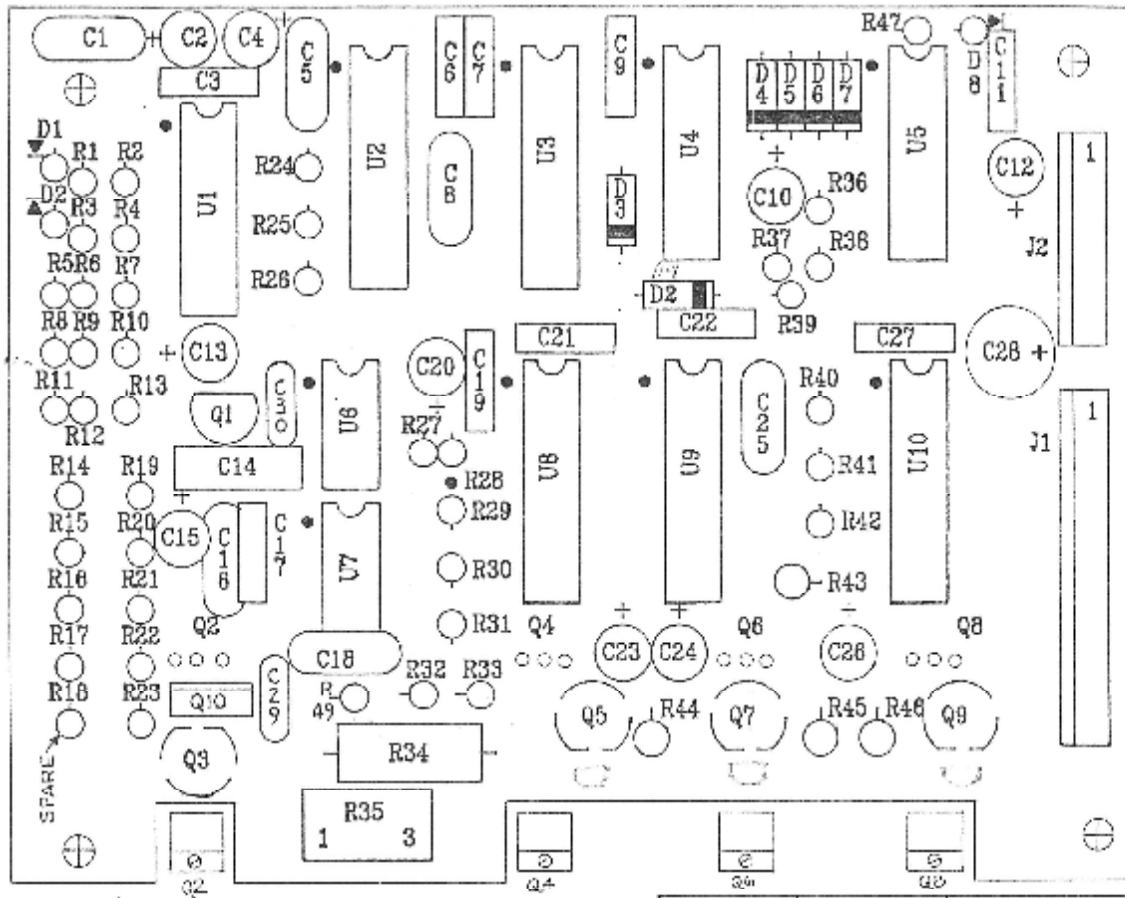
1. Remove Servo Board Assembly From Cart
2. Remove Servo PCB from heatsink.
3. Replace the following with components from the upgrade kit.
 - a. Q5, Q7, and Q9 with 2TX692B (P/N 9685)
 - b. R40, R41, and R42 with 1K ¼ 5% (P/N 1032)
 - c. R43 with 43 ohm ½ w 5% (P/N 9686)
 - d. R44, R45, and R46 with K 3w 5 % (P/N 9687)
4. Re-assemble Servo PCB to heatsink.
5. Reinstall assembly into cart.



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	Product: RS 2000 CART	Type: PART LAYOUT
	Size: Code: Part: 8747	Sheet: 1 of 1
	Date: Rev:	Date: Rev:



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